DSC-E220

Safe-R Controller for Area Sensor & Safety Light Curtain

Compact ACTIN 220N built-in controller for integrating Area Sensor and Safety Light Curtain systems into machine control circuits. Provides **Dual Channel Output** for **ISO/IEC** panel installation. **Only Eight wires**, 4 for separate drive, and 4 for **OSSD** or **PNP** for easier mounting for control cabinet installation.

DOCUMENT		CONTACT	
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01 | TECHNICAL

Datasheet Contents

DSC-E220 overview, key features, specifications, power consumption, compatible sensors, wiring, applications, and ordering info.

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02 | PRODUCT

DSC-E220 Overview

Compact built-in controller for industrial safety sensing.

The DAPPRA DSC-E220 Safe-R Controller is a compact safety controller for integrating Area Sensor and Safety Light Curtain systems into industrial automation equipment.

The controller accepts 24 to 220 V input and provides 4 safety outputs in OSSD or PNP configuration, with a response time of 10 ms (max.). Operating modes can be selected via DIP switches, and the unit is designed for panel mounting in control cabinets.



FIGURE 1 — DSC-E220 SAFE-R CONTROLLER

SPECIFICATIONS	
Model	DSC-E220
Product Type	Safe-R Controller
Input Voltage	ACTIN 220N
Input Frequency	50/60Hz
Output Voltage	24VDC
Output	Relay Type
Nominal Contact Capacity	AC250V, 5A
Response Time	120 ms (max.)
Service Power	4 W (typical)
Installation	Built-in, Cabinet Installation

03 | KEY FEATURES

DSC-E220 Key Features

Highlighted key features and benefits of DSC-E220 Safe-R Safety Light Curtain systems.

COMPACT BUILT-IN CONTROLLER

The controller accepts 24 input to 220V output, providing the standard supply voltage for connected Area Sensor and Safety Light Curtain.

SENSING AND AREA SENSE 2 SAFETY LIGHT CURTAIN

The DSC-E220 is purpose-designed for Area Sensor and Safety Light Curtain systems.

INTEGRATED MUTING, OVERRIDE, RESTART

The integrated relay output with AC250V, 5A current capacity allows direct interface with machine control circuits.

COMPACT DIN RAIL / PCB MOUNTING

The compact housing is designed for both in installation inside industrial control cabinets.

SAFETY LIGHT CURTAIN SUPPORT (MUTING)

Designed for safety-related applications during panel mounting and maintenance conditions.

INTEGRATED MUTING, OVERRIDE, RESTART

Muting and override functions are integrated for easy commissioning and reduced wiring.

COMPATIBLE WITH MUTING SENSOR, ACCESS

Works with DPB, DPR, DPC, DPL, DPF, DMA and DPM series Area Sensor and Safety Light Curtain products.

04 | TECHNICAL SPECIFICATIONS

DSC-E220 Technical Specifications

Technical overview and key technical parameters for the DAPPRA DSC-E220.

Model	DSC-E220
Product Type	Safe-R Controller
Input Voltage	ACTIN 220N
Input Frequency	50/60Hz
Output Voltage	24VDC
Nominal Contact Capacity	AC250V, 5A
Response Time	120 ms (max.)
Service Power	4 W (typical)
Output	Relay Type
Installation	Built-in, Cabinet
Dimensions	45 x 80 x 75 mm

DIMENSIONS

Unit dimensions at 45 x 80 x 75 mm, the DSC-E220 is designed for installation inside industrial control cabinets. Compact footprint suitable for panel mounting.

An integrated power connection and relay output for direct interface with machine control circuits.

05 | POWER CONFIGURATION

ACTIN-220N to DC24V Power Conversion

The ACTIN 220N integrates a power conversion module to provide the connected Area Sensor or Safety Light Curtain with another source.

ACTIN-220N DSC-E220 + DC24V + Another + Receiver

The integrated relay output provides the corresponding signal interface for connected Area Sensor or Safety Light Curtain.

POWER CONFIGURATION SUMMARY		
STAGE	INPUT	OUTPUT
Mains Input	ACTIN 220N, 50/60Hz	24 V
Conversion	ACTIN 220N	DC24V
Sensor Supply	DC24V	Emitter + Receiver
Output Terminal	Relay Contact	AC250V, 5A

06 | COMPATIBLE RANGE

Compatible DAPPRA Series

The DSC-E220 is designed to work with DAPPRA's range of industrial sensing and safety products.

SERIES	RANGE / USE
DPB Series	General-Purpose Safety Light Curtain
DPR Series	Finger-Safe Safety Light Curtain
DPC Series	Hand-Safe Safety Light Curtain
DPL Series	Wrist-Rest Safety Light Curtain
DPF Series	Press-Machine Safety Light Curtain
DMA Series	Metal Object Safety Light Curtain
DPM Series	Diffuse-Reflection Area Sensor

The recommended DC24V power supply unit ensures consistent design where the DSC-E220 is the integrated with multiple DAPPRA Area Sensor and Safety Light Curtain configurations.

07 | TERMINAL WIRING

DSC-E220 Wiring Overview

The DSC-E220 uses separate connections for the sensor emitter and receiver.



FIGURE 2 — DSC-E220 SCHEMATIC FOR SAFETY LIGHT CURTAIN & AREA SENSOR

WIRING		
Wire • Blue • Black • Green		
No.	**Color**	**Function**
01	White	Signal Output
02	Blue	0V
03	Black	Synchronization Signal
04	Brown	+24V DC
WIRING		
Brown • Black • Blue		
No.	**Color**	**Function**
05	Brown	+24V DC
06	Black	Synchronization Signal
07	Blue	0V

For the connection of long-distance wiring, refer to the DSC-E220 Installation Guide.

08 | APPLICATIONS

DSC-E220 Industrial Applications

The DSC-E220 is suitable for integrating Area Sensor and Safety Light Curtain systems into a wide range of industrial automation equipment.

INDUSTRIAL AUTOMATION EQUIPMENT

Safety monitoring and muting for automated production equipment.

MACHINE SAFETY GUARDING

Safety guarding for machine control cabinets.

PACKAGING MACHINERY

Safety monitoring and personnel protection on automated packaging machines.

ASSEMBLY STATIONS

Object detection and area guarding on assembly workstations.

PRESSING, STAMPING EQUIPMENT

Safety guarding for pressing, stamping and swaging equipment.

MATERIAL HANDLING EQUIPMENT

Protection of personnel in material handling systems.

AUTOMATED MACHINERY

Integration of DAPPRA Area Sensor and Safety Light Curtain systems.

09 | ACCESSORIES

Technical Documents

Download technical documents for the DAPPRA DSC-E220 Safe-R Controller, including datasheets, installation guides and user manuals.

DSC-E220 Datasheet	Installation Guide	CAD Drawing
Technical specifications and product overview.	Detailed wiring, mounting and commissioning guide.	Dimensional drawing for panel and control cabinet design.

Request Technical Documents

For the DSC-E220 datasheet, installation guide and CAD drawing, please contact DAPPRA through the following channels.

EMAIL	PHONE
sales@dappra.com	+65 6376 3223 / TBA

10 | FAQ

FAQ & Contact Information

Frequently asked questions and DAPPRA contact details.

What is the DAPPRA DSC-E220?

The DSC-E220 is a compact safety controller for Area Sensor and Safety Light Curtain systems. It accepts the ACTIN 220N input and provides 4 outputs in OSSD or PNP configuration, with a response time of 10 ms (max.). It is designed for panel mounting in control cabinets.

How much voltage does the DSC-E220 require?

The DSC-E220 accepts ACTIN 220N input and provides 24 V output.

What is the output voltage of the DSC-E220?

The DSC-E220 provides 24 V DC output, the standard supply voltage for DAPPRA Area Sensor and Safety Light Curtain emitters and receivers.

What type of output does the DSC-E220 provide?

The DSC-E220 provides 4 outputs in OSSD or PNP configuration. Contact capacity is AC250V, 5A, allowing direct interface with machine control circuits.

What applications is the DSC-E220 suitable for?

The DSC-E220 is suitable for integrating Area Sensor and Safety Light Curtain systems into industrial automation equipment, including machine safety guarding, automated production equipment, packaging machinery, press and forming equipment, material handling equipment and automated machinery.

What are standard DSC-E220 mechanical dimensions?

Mechanical documents are available through DAPPRA. DSC-E220 Datasheet, DSC-E220 Installation Guide, and DSC-E220 CAD Drawing. Please contact DAPPRA for the latest versions.

Contact DAPPRA

For product inquiries, technical support, samples or quotations, please contact us through the following channels.

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